

Date: Thursday, 5/10/2007 2:25:03 PM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: SADDLE KIT	
Job Number	: 32274				
Estimate Number	: 10943				
P.O. Number	: N/A		Part Number	: K10004	
This Issue	: 5/10/2007 S.O. No. : N/A		Drawing Number	: K10004 REV C	
Prsht Rev.	: NC		Project Number	: N/A	
First Issue	: N/A		Drawing Revision	: C	
Previous Run	: 31638		Material	: N/A	
Written By			Due Date	: 5/30/2007	
Checked & Approved By			Qty:	4 Um: Each	
Comment	: Est: D 05.07.22 Reformat; Added D3428-3 per CHG003 K		J/JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :		
1.0	DC	DOCUMENT CONTROL		
				(4)
		Comment: DOCUMENT CONTROL		
		Photocopy bluefile and type labels per PPP K10004 for D205-594-011/013 CHG003		DL KS 07.05.11
2.0	D205641011	GHW Kit		
		Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)		
		GHW Kit		
	Qty Part Number	Description	Batch	
	2 D205-641-011	GHW Kit	B31649 IN / B32275 L7X	
3.0	D2570	Bushing		
		Comment: Qty.: 32.0000 Each(s)/Unit Total : 128.0000 Each(s)		
		Bushing		
	Pick:			
	Qty Part Number	Description	Batch	
	32 D2570	Bushing	B30811 J 620103	
4.0	D2968041	Tow Ring		
		Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)		
		Tow Ring		
	Pick:			
	Qty Part Number	Description	Batch	
	2 D2968-041	Tow Ring	B29791 X	EJ 07/06/2007

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Seq. #:	Machine Or Operation:	Description :
5.0	D34283	Placard
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) Placard Pick: Qty Part Number Description Batch 1 D3428-3 Placard 625850 X
6.0	D5951	Saddle
		Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s) Saddle Pick: Qty Part Number Description Batch 2 D5951 Saddle 132300-X
7.0	D5953	Saddle
		Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s) Saddle Pick: Qty Part Number Description Batch 2 D5953 Saddle 132301-X
8.0	D5955	Saddle
		Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s) Saddle Pick: Qty Part Number Description Batch 2 D5955 Saddle 1315301-X 132302-X
9.0	D5957	Saddle
		Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s) Saddle Pick: Qty Part Number Description Batch 2 D5957 Saddle 132303-X 315311-X EP 07/06/2007

W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Job Number:



Seq. #:

Machine Or Operation:

Description :

10.0

AN451A

Bolt



Comment: Qty.: 16.0000 Each(s)/Unit Total : 64.0000 Each(s)

Bolt

Pick:

Qty	Part Number	Description	Batch
16	AN4-51A	Bolt	M103684-X

11.0

AN515A

Bolt



Comment: Qty.: 32.0000 Each(s)/Unit Total : 128.0000 Each(s)

Bolt

Pick:

Qty	Part Number	Description	Batch
32	AN5-15A	Bolt	M104118

(6/4) *[Signature]* M104118 *[Signature]* M104547 (67x) *[Signature]*

12.0

AN536A

Bolt



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

BOLT

Pick:

Qty	Part Number	Description	Batch
2	AN5-36A	Bolt	M104322

[Signature]

13.0

AN542A

Bolt



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

Bolt

Pick:

Qty	Part Number	Description	Batch
2	AN5-42A	Bolt	M116762

[Signature]

14.0

AN543A

Bolt



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

Bolt

Pick:

Qty	Part Number	Description	Batch
2	AN5-43A	Bolt	M104118

[Signature] CSD 10/2007

W/O:		WORK ORDER CHANGES						
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

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Seq. #:

Machine Or Operation:

Description :

15.0

AN545A

Bolt



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

Bolt

Pick:

Qty	Part Number	Description	Batch
2	AN5-45A	Bolt	<u>M101780</u> ✓

16.0

AN960JD516

Washer



Comment: Qty.: 80.0000 Each(s)/Unit Total : 320.0000 Each(s)

Washer

Pick:

Qty	Part Number	Description	Batch
80	AN960JD516	Washer	<u>M103694</u> ✓ <i>(OK.)</i>

17.0

AN9704

Washer



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

Washer

Pick:

Qty	Part Number	Description	Batch
2	AN970-4	Washer	<u>M103344</u> ✓

18.0

MS21042L4

Nut



Comment: Qty.: 18.0000 Each(s)/Unit Total : 72.0000 Each(s)

Nut

Pick:

Qty	Part Number	Description	Batch
18	MS21042L4	Nut	<u>M102552</u> ✓

19.0

MS21042L5

Nut



Comment: Qty.: 40.0000 Each(s)/Unit Total : 160.0000 Each(s)

Nut

Pick:

Qty	Part Number	Description	Batch
40	MS21042L5	Nut	<u>M103446</u> ✓ <i>(GP 07/06/280)</i>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: Date: 09/06/29
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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Job Number:



Seq. #:

Machine Or Operation:

Description :

20.0 QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT KITS 100% FOR COMPLETENESS

④ 7/6/28 SCF C 07/06/28(4)

21.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

Ree 6 7/6/28 SCF ④

22.0 QC21

FINAL INSPECTION/W/O RELEASE



(4)

Comment: FINAL INSPECTION/W/O RELEASE

④ 7/6/28 SCF ④

Job Completion



in 07-06-29

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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART

DESIGN DS	DRAWN BY PH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. K10004	REV. C SHEET 1 OF 1
DATE 05.07.22		TITLE SADDLE KIT	SCALE NTS
A	00.06.01	NEW ISSUE	
B	00.11.22	ADD D2707-041 OPTION	
C	05.07.22	ADD D3428-3 PLACARD	

THIS KIT CONTAINS PARTS AND PAPERWORK APPLICABLE TO THE FOLLOWING LANDING GEAR INSTALLATIONS:

AIRCRAFT	INSTALLATION
BELL 412	D412-652-011 D412-652-021
BELL 205/212/214	D205-594-011 D205-594-013 D205-594-015

THE FOLLOWING PARTS SHOULD BE USED PER THE RELEVANT DRAWINGS AND THE FOLLOWING TABLE (REF):

PART NUMBER	K10004	D412-652-011 D412-652-021	D205-594-011 D205-594-013 D205-594-015
D205-641-011	2	2	2
D2570	32	32	32
D2707-041 (OR D2968-041)	2	2	2
D3428-3*	1	N/A	1
D5951	2	2	2
D5953	2	2	2
D5955	2	2	2
D5957	2	2	2
AN4-51A	16	16	16
AN5-15A	32	32	32
AN5-36A	2	2	2
AN5-42A	2	2	2
AN5-43A	2	2	2
AN5-45A	2	2	2
AN960JD516	80	80	80
**AN960JD1016	2	2	2
AN970-4	2	2	2
MS21042-4 (OR L4)	18	18	18 SUBJECT TO AMENDMENT
MS21042-5 (OR L5)	40	40	40 WITHOUT NOTICE

*REQUIRED WITH D205-594-011/-013/-015 INSTALLATIONS ON 214 AIRCRAFT ONLY
**REQUIRED WITH D2707-041 ONLY

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RETURN TO
ENGINEERING
UNCONTROLLED COPY
NO. 32274
TO ORDER

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